

Serial No. 10/049,875

**IN THE CLAIMS:**

1. (currently amended) A ~~heat treated~~ silicon wafer for non-oxidative heat treatment for use in semiconductor device manufacture, ~~wherein the silicon wafer is obtained by slicing a silicon wafer from a silicon ingot being prepared by a Czochralski method or a MCZ method,~~ wherein the sliced silicon wafer has a V-rich region, an I-rich region, a nitrogen concentration is in thea range from  $5 \times 10^{13}$  atoms/cm<sup>3</sup> to  $1 \times 10^{15}$  atoms/cm<sup>3</sup> ~~and includes void defects;~~ and ~~wherein the heat-treated silicon wafer is prepared by heat-treating the sliced silicon wafer under a non-oxidative atmosphere such that the void defects of a wafer surface layer thereof are reduced.~~

2. (currently amended) A silicon wafer for non-oxidative heat treatment for use in semiconductor device manufacture, wherein the silicon wafer is obtained from a silicon ingot being prepared by a Czochralski method or a MCZ method with  $V/G1$  higher than  $0.18 \text{ mm}^2 / ^\circ\text{C}$  min and not exceeding  $0.4 \text{ mm}^2 / ^\circ\text{C}$  min where V is a pulling speed and G1 is a temperature gradient in a vicinity of a solid/liquid interface, and wherein the silicon wafer contains nitrogen concentration is in thea range from  $5 \times 10^{13}$  atoms/cm<sup>3</sup> to  $4 \times 10^{14}$  atoms/cm<sup>3</sup>.

3. (currently amended) ~~A~~The heat-treated silicon wafer for non-oxidative heat treatment for use in semiconductor device manufacture according to claim 1, wherein the silicon wafer is a silicon wafer for hydrogen heat-treated treatment or a silicon wafer for under a hydrogen atmosphere, an argon atmosphere, annealing or a combination thereof.

Serial No. 10/049,875

4. (currently amended) A method of manufacturing a silicon ingot for manufacturing of silicon wafers for non-oxidative heat treatment, the method comprising: wherein a method of manufacturing a silicon ingot by pulling a silicon single crystal by a Czochralski method or a MCZ method to manufacture the silicon ingot, wherein nitrogen is doped and the silicon single crystal is pulled under a conditions that a portion of the silicon single crystal is formed in which nitrogen concentration is from  $5 \times 10^{13}$  atoms/cm<sup>3</sup> to  $1 \times 10^{15}$  atoms/cm<sup>3</sup> and that  $V/G1$  is higher than  $0.18 \text{ mm}^2 / ^\circ\text{C min}$  and not exceeding  $0.4 \text{ mm}^2 / ^\circ\text{C min}$  where  $V$  is a pulling speed and  $G1$  is a temperature gradient in a vicinity of a solid/liquid interface.

5. (currently amended) ~~A~~The silicon wafer for manufacturing a semiconductor device manufactured by hydrogen heat treatment or argon annealing of the silicon wafer for non-oxidative heat treatment according to claim 12, wherein the silicon wafer is for heat treatment under a hydrogen atmosphere, an argon atmosphere, or a combination thereof.

6. (currently amended) A silicon wafer for semiconductor device manufacture, having  $3 \mu\text{m}$  of a surface layer removed wherein a doping amount of nitrogen thereof is adjusted taking into account life of a virtual element determined such that an annealed silicon wafer achieves a predetermined oxide film withstand-voltage non-defective ration with TZDB test after said removal of a surface layer of  $3 \mu\text{m}$ .

Serial No. 10/049,875

7. (currently amended) A method of ~~evaluating~~determination of a doping nitrogen-  
~~concentration doped of a silicon wafer wherein decision as to whether or not the nitrogen-doped~~  
~~wafer can be used as a wafer for semiconductor device manufacture is made by calculating life of~~  
~~a virtual element on a nitrogen-doped heat treatment wafer comprising:~~

~~heat-treating a silicon wafer doped with nitrogen under non-oxidative atmosphere~~  
~~such that void defects of a surface layer are reduced so as to obtain the nitrogen-doped silicon~~  
~~wafer;~~

~~removing the surface layer from the nitrogen-doped silicon wafer; and~~  
~~conducting a TDDB or a TZDB test for the nitrogen-doped silicon wafer.~~

8. (currently amended) The method of ~~evaluating wafers~~ according to claim 7,  
wherein the ~~method of calculating the life of the virtual element on the wafer is the TDDB test~~  
~~determines an upper limit of the nitrogen concentration.~~

9. (new) The heat-treated silicon wafer according to claim 1, wherein the nitrogen  
concentration is in a range from  $5 \times 10^{13}$  atoms /  $\text{cm}^3$  to  $4 \times 10^{14}$  atoms /  $\text{cm}^3$ .

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Serial No. 10/049,875

10. (new) The heat-treated silicon wafer according to claim 1, wherein the nitrogen concentration is in a range from  $1 \times 10^{14}$  atoms /  $\text{cm}^3$  to  $4 \times 10^{14}$  atoms /  $\text{cm}^3$ .

11. (new) The heat-treated silicon wafer according to claim 1, wherein the silicon ingot is prepared by a Czochralski method or a MCZ method with  $V/G1$  higher than  $0.18 \text{ mm}^2 / ^\circ\text{C min}$  and not exceeding  $0.4 \text{ mm}^2 / ^\circ\text{C min}$  where  $V$  is a pulling speed and  $G1$  is a temperature gradient in a vicinity of a solid/liquid interface.

12. (new) The heat-treated silicon wafer according to claim 9, wherein the silicon ingot is prepared by a Czochralski method or a MCZ method with  $V/G1$  higher than  $0.18 \text{ mm}^2 / ^\circ\text{C min}$  and not exceeding  $0.4 \text{ mm}^2 / ^\circ\text{C min}$  where  $V$  is a pulling speed and  $G1$  is a temperature gradient in a vicinity of a solid/liquid interface.

13. (new) The heat-treated silicon wafer according to claim 10, wherein the silicon ingot is prepared by a Czochralski method or a MCZ method with  $V/G1$  higher than  $0.18 \text{ mm}^2 / ^\circ\text{C min}$  and not exceeding  $0.4 \text{ mm}^2 / ^\circ\text{C min}$  where  $V$  is a pulling speed and  $G1$  is a temperature gradient in a vicinity of a solid/liquid interface.

14. (new) The heat-treated silicon wafer according to claim 1, wherein the heat treatment is under a hydrogen atmosphere, an argon atmosphere, or a combination thereof.